Modular F.R.L. Units



1.1.1.1.1

Modular Design with Uniform Body Style

Better visibility & environmental resistance



The bowl is covered with a transparent bowl guard!

Body sizes 30 and larger

The inside is visible from 360°.

 The inner bowl is protected from the environment, allowing for improved safety.



Transparent bowl guard

Material: Polycarbonate

New A right angle square type pressure gauge and various attachments have been added.

Right Angle Square Type Pressure Gauge p.8 Cross Adapter p.9 IN Allows for pressure confirmation Allows for devices to be connected from the knob side on the top, bottom, left, and right Right angle square type pressure gauge Cross adapter 0 OUT 1 →OUT2 O Attachment Page Right angle adapter 7 OUTG Reducing adapter 10 End plate 70 Air Filter Mist Separator **AFM** Series **AF** Series **AC** Series



Transparent bowl guard

Better environmental resistance: The transparent bowl guard protects the inner bowl!

The bowl guard with windows has been replaced with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not come into direct contact with the pressurized bowl. This can reduce the risk of bowl breakage.





Better visibility: 360°

The transparent bowl guard allows for easy checking of the condensate level inside the filter bowl and the remaining oil amount in the lubricator from any direction.



Applicable model * Body sizes 30 and larger

Air Filter

AF

Mist Separator Micro Mist AFM Separator AFD







No tools are required.

Easier replacement of the element * AF20-D to AF40-D only





Selection of pressure gauges



(Right angle) Square embedded type pressure gauge



Round type pressure gauge



Digital pressure switch



Easy to handle





SMC



Mounting (Single unit)

· The mounting pitch for panel mounting is interchangeable between the AR20(K)-D to AR40(K)-06-D and the AR(K)-B series and between the AW20(K)-D to AW40(K)-06-D and the AW(K)-B series. The brackets and set nuts are the same for both existing and new products.



Series Configuration

| AC20 | to AC | 60 | Serie | es | | | |
|-----------|----------|------------|-------|-------|------|----------|----------|
| p. 17 | Air Filt | er 🤆 |) Re | gulat | or 🕂 |) Luk | oricator |
| | AF | | | AR | | | AL |
| | | - State Ja | | | | - Marrie | |
| | | | Port | size | | | |
| | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | 1 | |
| Size 20 | | | | | | | _ |
| Size 30 | | | | | | | - |
| Size 40 | | | | | | | - |
| Size 40-0 | 6 | | | | | | - |
| Size 50 | | | | | | | - |
| Size 60 | | | | | | | |

AC20B to AC60B Series



AC20D to AC40D Series p. 47 Filter Regulator + Mist Separator AW AFM Port size 3/4 1/8 1/4 3/8 1/2 Size 30 Size 40 Size 40-06

AC20A to AC60A Series p. 25 Filter Regulator 🛨 Lubricator AW AL Port size 1/8 1/4 3/8 1/2 3/4 1 Size 30 Size 40-06

AC20C to AC40C Series

| p. 39 | Air Filt | er 🤆 |) Mis | t Sep | arato | r 🕂 Regulator |
|-----------|----------|--------|---------|-------|-------|---------------|
| | AF | | | AFN | Λ | AR |
| | | - S 7. | Do ol | | | |
| | | P | ort siz | e | |] |
| | 1/8 | 1/4 | 3/8 | 1/2 | 3/4 | |
| Size 20 | | | | | | |
| Size 30 | | | | | | |
| Size 40 | | | | | | |
| Size 40-0 | 6 | | | | | |

Table of Modular F.R.L. Unit Combinations for AC Assembly







Attachment List



Spacers

| T-Spacer | Cros | s Spacer | Spacer | Spacer with Bracket |
|--|------------------------|----------------------------------|------------|---------------------|
| Y⊡10 _{Series} | Y⊡4 s | ^{Series} | Y⊡⊐ series | Y I Series |
| Piping in 2 directions is pr (upward or downward). p. 62 | ossible Piping p.63 | in all 4 directions is possible. | | p. 57 |

Pressure Switches

A compact, integrated pressure switch can be easily installed to facilitate the pressure detection of the line.

| Pressure Switch with T-Spacer IS10T _{Series} | Pressure Switch with L-Shaped Piping Adapter IS10L _{Series} | Pressure Switch IS10M series | Pressure Switch with Piping Adapter IS10E _{Series} |
|---|--|---------------------------------|---|
| The OUT side piping can be branched downward. p. 65 | OUT side piping: Downward | p. 64 | A piping adapter allows for the installation/removal of the component without removing the piping. p. 67 |

 $\ast 1\,$ The mounting pitch is interchangeable with the existing attachment.



Pressure Relief

| · Piping Adapters | | | 3-Port Valve |
|---|---|---|---|
| Piping Adapter | L-Shaped Piping Adapter | T-Shaped Piping Adapter | Pressure Relief 3-Port Valve |
| E⊡00 _{Series} | E⊡00L _{Series} | E⊡00T _{Series} | VHS Series |
| A piping adapter allows for the installation/removal of the component without removing the piping. p. 59 | Upward or downward piping is possible on the inlet side and the outlet side of F.R.L. units. p. 60 | Both upward and downward piping are possible on the inlet and outlet sides of F.R.L. units. | By using a pressure relief 3-port valve pressure left in the line can be easily exhausted. p. 58 |
| Right Angle Adapter | Reducing Adapter | Cross Adapter | ► End Plate |
| E□10T Series | | Y□4M Series | E□00E Series |
| Allows for modular connection with | Allows for modular connection with | Allows for devices to be connected on | For blocking the unused piping ports |
| the product rotated 90 degrees | products 1 body size larger or smaller | the top, bottom, left, and right | on sides without a modular connection |
| p. 68 | p. 68 | p. 69 | p. 70 |

Space-saving design and reduced piping labour



Improved piping design flexibility

T-shaped Piping Adapter

Air can be released either upward or downward. p.61 * Size: 20 to 60



Right Angle Adapter

Modular connection with the product rotated 90 degrees is possible. **p.68** * Size: 20 to 40



The direction the pressure gauge faces can be changed freely.

Right Angle Square Type Pressure Gauge

The direction the pressure gauge faces can be changed in 90° increments depending on where the pressure gauge needs to be viewed from.



The direction the pressure gauge scale plate faces can also be changed in 90° increments depending on the piping direction.



Improved piping design flexibility

Cross Adapter

Allows for devices to be connected on the top, bottom, left, and right with the use of a spacer between the product and each device **D**.69



Size conversion is possible Flow capacity UP Extended maintenance cycle



Simple Specials System

Simple pecials **S**vstem

Short lead times

This system enables us to respond to your special needs (additional machining, accessory assembly, or the designing of a modular unit) and deliver your personalized products as quickly as standard products.

Repeat orders

A system designed to respond quickly and

easily to your special ordering needs

Once we receive a simple special part number from one of your previous orders, we will process the order, manufacture the product, and deliver it to you as quickly as possible.

Please contact your local sales representative for more details.

Examples of Simple Specials

Combination example 1

Spacer with bracket Filter regulator with backflow function Pressure relief 3-port valve VHS30-03-D1 pc. Pressure relief 3-port valve Spacer with bracket Y300T-D 2 pcs. Filter regulator with backflow function 4 Pressure switch with AW30K-03E-D1 pc. L-shaped piping adapter Pressure switch with L-shaped piping adapter IS10L-30-03-D 1 pc. OUT

SMC

Combination example 2

| Filter regulator AW30-03E1-D ······1 pc. | |
|---|--|
| Spacer with bracket Y300T-D ······ 1 pc. | |
| I shaned nining adapter | |

-shaped piping adapter E300L-03-D 1 pc.



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Modular F.R.L. Units AC Series

Combination example 3

| L-shaped piping adapter E300L-03-D ······1 pc. |
|--|
| Spacer with bracket Y300T-D ······ 4 pcs. |
| Air filter AF30-03-D ······1 pc. |
| Regulator AR30-03E1-D · · · · · · · 1 pc. |
| Cross spacer Y34-03-D ······1 pc. |
| Pressure relief 3-port valve VHS30-03-D ······1 pc. |



Combination example 4

| Piping adapter E300-03-D ······1 pc. |
|---|
| Spacer with bracket Y300T-D ···································· |
| Filter regulator AW30-03E-D ······1 pc. |
| Mist separator AFM30-03-D · · · · · · 1 pc. |
| Pressure switch with piping adapter IS10E-30-03-D ······ 1 pc. |
| |



Combination example 5

| Air filter AF30-03-D ······1 pc. |
|---|
| Spacer with bracket Y300T-D ······2 pcs. |
| Mist separator AFM30-03-D ·····1 pc. |
| Micro mist separator AFD30-03-D ······ 1 pc. |

* Please contact your local sales representative for ordering procedures.

| Spacer with bracket | Mist separator |
|---------------------|----------------------|
| Air filter | Micro mist separator |
| | |
| 0 | 101 |
| | 10 |
| No. | |
| 1 A 1 | |
| 1 E | 1 |
| | 1 1 March |
| 44 4 | a da |

Combination example 6

| Air combination AC20B-02E-D ······1 pc. |
|--|
| Modular mounting type 2-port solenoid valve JSXM21-AN302R-5G-U-F ······ 3 pcs. |
| Spacer with bracket Y200T-D ······1 pc. |
| Spacer Y200-D·····2 pcs. |



Combination example 7

| Digital flow switch PF3A701H-CS-M ······1 pc. |
|--|
| Air combination AC30B-03E-D ······1 pc. |
| Spacer with bracket Y300T-D ······2 pcs. |
| Piping adapter E300-03-D ······1 pc. |

- * Avoid mounting the lubricator on the inlet side.
- * If a pressure relief 3 -port valve is installed on the inlet side of the digital flow switch, causing a backflow of air, the measured value will change.

* Please contact your local sales representative for ordering procedures.



Combination example 8

| Filter regulator AW30-03E-D ······1 pc. | |
|---|--|
| Residual pressure relief 3-port solenoid valve with soft start-up function VP546E-5DZ1-S ······1 pc. | |
| Spacer with bracket Y300T-D ······2 pcs. | |
| Piping adapter E300-03-D · · · · · · · · · 1 pc. | |

- *1 Connection threads are not available for the residual pressure relief 3 -port solenoid valve. Select a piping adapter.
- *2 Refer to pages 5 7 and 5 9 for details on the spacer with bracket and piping adapter.



Piping adapter*1, *2

Spacer with bracket*2



Connectable Modular Components

Common Supply Regulator AR M(K)-D



Residual Pressure Relief 3-Port Solenoid Valve VP546E/746E

Mist Separator Regulator AWM-D Micro Mist Separator Regulator AWD-D



Compressed Air Preparation Filter Line Filter AFF Mist Separator AM Micro Mist Separator AMD Activated Carbon Filter AMK



Direct Operated/Pilot Operated 2-Port Solenoid Valve

3-Port Solenoid Valve/

Residual Pressure

Release Valve with

Detection of Main

Valve Position

VP546/746



OSHA Standard Compliant Pressure Relief 3-Port Valve with Locking Holes VHS -D/VHS W-D



5-Port Solenoid Valve SY3000/5000-X990



3-Colour Display Digital Flow Switch PF3A7/8□H(-L)



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Air Combination: Air Filter + Regulator AC20B-D to AC60B-D

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Air Combination: Filter Regulator + Mist Separator AC20D-D to AC40D-D

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Air Combination Air Filter + Regulator + Lubricator AC20-D to AC60-D





AC 30 - 03 DE - - D

Option and Semi-standard Symbol Selection

- · Select one each for **a** to **j**.
- When more than one specification is required, indicate in alphanumeric order.

Example) AC30-F03DE1-16NR-D

| | | | | | | 0 | | | | | |
|---|---------------|-----------|---|--------------------------|---|----|-----------------|----------------|-----|-----------------|--|
| | | | | Symbol | Description | | | Body size | | | |
| | | | | | | 20 | 30 | 40 | 50 | 60 | |
| | | | | | Rc | | | | | | |
| 2 | | Pij | pe thread type | N *1 | NPT | | | | | | |
| | | | | F * ² | G | | | | | | |
| | | | | + | | | | | | | |
| | | Port size | | | 1/8 | | — | | | — | |
| | | | | | 1/4 | | | | | — | |
| 3 | | | | | 3/8 | | | | | — | |
| | | | | | 1/2 | | — | | | — | |
| | | | | 06 | 3/4 | | — | | | — | |
| | | | | 10 | 1 | | | | | | |
| | | | | + | | | | | | | |
| | | | Float type auto drain | — | Without auto drain | | | | | | |
| | | а | | C *4 | N.C. (Normally closed) Drain port is closed when pressure is not applied. | | | | | | |
| | | | | D *5 | N.O. (Normally open) Drain port is open when pressure is not applied. | _ | | | | | |
| | | | | + | | | | | | | |
| | ę | | Pressure gauge*6 | — | Without pressure gauge | | | | | | |
| 4 | Option*3 | b | | E | Square embedded type pressure gauge (with limit indicator) | | | | | | |
| 4 | bi | | | G | Round type pressure gauge (with limit indicator) | | | | | | |
| | | | | М | Round type pressure gauge (with colour zone) | | | | | | |
| | | D | | E1 | Output: NPN output, Electrical entry: Wiring bottom entry | | | | | | |
| | | | Digital pressure switch | E2 | Output: NPN output, Electrical entry: Wiring top entry | | | | | | |
| | | | | E3 | Output: PNP output, Electrical entry: Wiring bottom entry | | | | | | |
| | | | | E4 | Output: PNP output, Electrical entry: Wiring top entry | | | | | | |
| | | | | + | | | | | | | |
| 6 | Attachment | с | Pressure relief 3-port valve | — | Without attachment | • | • | • | • | • | |
| | | C | | v | Mounting position: $AF + AR + AL + V$ | • | • | • | ٠ | _ | |
| | | | | + | | | - | | | . <u> </u> | |
| | | d | Set pressure*7 | — | 0.05 to 0.85 MPa setting | | | | | | |
| | | ŭ | | 1 | 0.02 to 0.2 MPa setting | | | | | | |
| | | | | + | | | | | | | |
| | | e | Bowl* ⁸ | — | Polycarbonate bowl | | | | | | |
| 6 | | | | 2 | Metal bowl | | | | | | |
| | Semi-standard | | | 6 | Nylon bowl | | | | | | |
| | | | | 8 | Metal bowl with level gauge | | | | | | |
| | | | | С | With bowl guard | | *9 | * ⁹ | *9 | * ⁹ | |
| | | | | 6C | With bowl guard (Nylon bowl) | | * ¹⁰ | *10 | *10 | * ¹⁰ | |
| | | | | + | | | | | | | |
| | | f | Air filter drain port* ¹¹ | — | With drain cock | | | | | | |
| | | | | J*12 | Drain guide 1/8 | | | - | | | |
| | | | | • | Drain guide 1/4 | | | | | | |
| | | | | W * ¹³ | Drain cock with barb fitting (for Ø 6 x Ø 4 nylon tube) | | | | | | |
| | | | | + | | | | | | | |
| | | g | Lubricator lubricant | — | Without drain cock | | | | | | |
| | | | exhaust port | 3 * ¹⁴ | Lubricator with drain cock | | | | | | |
| | | | | | | | | | | | |

Air Combination AC20-D to AC60-D Series



AC30-D

| Symbol | | | | | Description | | | Body size | | | | | |
|---|---------------|----------|----------------------------------|---------------------------|--|----|-------------------|---|-------------------|-------------------|-------------------|--|--|
| | | | | | | | | 30 | 40 | 50 | 60 | | |
| | Semi-standard | | F alse of a set of a size | _ | Relieving type | זר | • | | | | | | |
| 6 | | h | Exhaust mechanism | Ν | Non-relieving type | 11 | • | | | | | | |
| | | + | | | | | | | | | | | |
| | | i | Flow direction | | Flow direction: Left to right | ור | • | | | | | | |
| | | | Flow direction | R | Flow direction: Right to left | | ٠ | | | | | | |
| | | <u>–</u> | | | | | | | | | | | |
| | | | Unit | — | Unit on product label: MPa, °C, Pressure gauge in SI units: MPa | | | | | | | | |
| | | j | | Z * ¹⁵ | Unit on product label: psi, °F, Pressure gauge: MPa/psi dual scale | | 0*17 | ○*17 | ○*17 | ○*17 | ○*17 | | |
| | | | | ZA * ¹⁶ | Digital pressure switch: With unit selection function | | \triangle^{*18} | △* ¹⁸ | \triangle^{*18} | \triangle^{*18} | \triangle^{*18} | | |
| *1 Drain guide is NPT1/8 (applicable to the AC20-D) and NPT1/4 (applicable to the AC30-D to AC60-D). The auto drain port comes with a Ø 3/8° One-touch fitting (applicable to the AC30-D to AC60-D). *2 Drain guide is G1/8 (applicable to the AC20-D) and G1/4 (applicable to the AC30-D to AC60-D). *3 Options G and M are not assembled and supplied loose at the time of shipment. *4 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended. *0 A bowl guard is provided as standard equipment (nylon). *10 A bowl guard is provided as standard equipment (nylon). | | | | | | | | s. cording to hit type is ure gauge r special. ed with the y. | | | | | |

- *5 If the compressor is small (0.75 kW, discharge flow is less than 100 l/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C.
- *11 The combination of float type auto drain C and D is
- not available. *12 Without a valve function
- *13 The combination of metal bowl 2 and 8 is not available.
- New Measurement Act. (The SI unit is provided for use in Japan.)
- *17 ○: For the pipe thread type: NPT only
 *18 △: Select with options: E1, E2, E3, E4.

Standard Specifications

| Model | | | AC20-D | AC30-D | AC40-D | AC40-06-D | AC50-D | AC60-D | | | | | |
|---------------------------------------|----------------|----------------|--|--|--|----------------|-------------------|-----------------|--|--|--|--|--|
| | Air Filter | [AF] | AF20-D | AF30-D | AF40-D | AF40-06-D | AF50-D | AF60-D | | | | | |
| Component | Regulator | [AR] | AR20-D | AR30-D | AR40-D | AR40-06-D | AR50-D | AR60-D | | | | | |
| | Lubricator | [AL] | AL20-D | AL30-D | AL40-D | AL40-06-D | AL50-D | AL60-D | | | | | |
| Port size | | | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8, 1/2 | 3/4 | 3/4, 1 | 1 | | | | | |
| Pressure gaug | ge port size*1 | [AR] | 1/8 | | | | | | | | | | |
| Fluid | | | Air | | | | | | | | | | |
| Ambient and | fluid temper | atures*2 | -5 to 60 °C (No freezing) | | | | | | | | | | |
| Proof pressu | ire | | 1.5 MPa | | | | | | | | | | |
| Max. operati | | | | | 1.0 | MPa | | | | | | | |
| Auto drain minii | | [AF] | 0.1 MPa | 0.1 MPa 0.15 MPa | | | | | | | | | |
| operating press | | [AF] | — 0.1 MPa | | | | | | | | | | |
| Set pressure | | [AR] | 0.05 to 0.85 MPa | | | | | | | | | | |
| Nominal filtra | | | 5 μm | | | | | | | | | | |
| Compressed | l air purity c | lass*4 | ISO 8573-1:2010 [6 : 4 : –]* ⁵ | | | | | | | | | | |
| Drain capaci | ty | [AF] | 8 cm ³ | 25 cm ³ | | 45 | 5 cm ³ | | | | | | |
| Min. dripping flow rate ^{*6} | | [AL] | 15 l/min (ANR) | Port size 1/4: 30 l/min (ANR) Port size 3/8: 40 l/min (ANR) | Port size 1/4: 30 l/min (ANR) Port size 3/8: 40 l/min (ANR) Port size 1/2: 50 l/min (ANR) | 50 l/min (ANR) | 190 l/min (ANR) | 220 I/min (ANR) | | | | | |
| Oil capacity | | [AL] | 25 cm ³ | 55 cm ³ | | | 5 cm ³ | | | | | | |
| Recommended lubricant [AL] | | | Class 1 turbine oil (ISO VG32) | | | | | | | | | | |
| Bowl material [AF/A | | | Polycarbonate | | | | | | | | | | |
| Bowl guard | | [AF/AL] | Semi-standard (Steel) Standard (Polycarbonate) | | | | | | | | | | |
| Construction | า | [AR] | Relieving type | | | | | | | | | | |
| Weight | | | 0.38 kg | 0.75 kg | 1.42 kg | 1.55 kg | 3.34 kg | 3.60 kg | | | | | |
| 4 | | and the second | t available for ED L. ur | 9 | date data and a second second | | 14 1 | | | | | | |

*1 Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge or with a digital pressure switch.

*2 -5 to 50 °C for the products with the digital pressure switch

*3 For the following conditions in accordance with [Test condition: ISO 8573-4:2001 compliant, Test method ISO 12500-3:2009 compliant]

Conditions: When a new element is used, and the flow capacity, inlet pressure, and the amount of solid bodies on the filter inlet side are stable *4 The compressed air purity class is indicated based on ISO 8573-1:2010 Compressed air – Part 1: Contaminants and purity classes.

For details on this standard, refer to page 131.

*5 The compressed air quality class on the inlet side is [7:4:4].

*6 • The flow rate is 5 drops or greater/min under the following conditions: Inlet pressure of 0.5 MPa; Class 1 turbine oil (ISO VG32); Temperature at 20 °C; Oil adjustment valve fully open. • For a circuit that repeatedly turns ON and OFF on the outlet side, make the adjustment so that the average air consumption per minute becomes the minimum dripping flow rate or more.



AC20-D to AC60-D Series

Flow Rate Characteristics (Representative values)







Inlet pressure: 1.0 MPa - - - Inlet pressure: 0.7 MPa

Rc3/4



AC40-06-D



